

Work Order ID 96788

Monday, February 04, 2013 10:15:49 AM

96788

Blue

Page 1

Item ID: D206-648-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: GHW Modification
 Start Date: 2/4/2013 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/5/2013 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MF Date: 13-2-04 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D206-648	Rev B								
100		0.00							
100									
DC		0.00							
Document Control	Memo								
	Photocopy bluefile and create labels per PPP D206-648-013								
	CHG002								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC		0.00							
Quality Control	Memo								

ML5 13-02-07

DAS 16 13/2/7

16 13/2/7 (1)

DAS 15 13-2-7

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Item ID: D206-648-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: GHW Modification

Stop ***NS2***

Start Date: 2/4/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/5/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 13-02-07

YME
13-2-07

Picklist Print

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Work Order ID: 96788

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 2/4/2013

Required Date: 2/5/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2652 Bushing		Manufactured	No			110	Each	206.0000	8	8			

Location Loc Qty Loc Code

FG 44
31985 44
ST014 162
83251 7
88503 10
93934 1
95146 144

D3414-041

Lug Assembly
blue

Manufactured No

110 Each 42.0000

Location Loc Qty Loc Code

ST421 4
81822 2
89713 2
ST471 38
93332 26
96269 12

AN3G37A

BOLT

Purchased No

110 Each 143.0000

Location Loc Qty Loc Code

ST353 143
122491 50
123642 18
123930 25
124131 50

95146

2

2

96809

4

4

123642

Picklist Print

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Work Order ID: 96788

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 2/4/2013

Required Date: 2/5/2013

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0363R

Washer

Purchased

No

110

Each

3,280.0000

4

Location

Loc Qty

Loc Code

FP001

1118

114742

1118

ST292

2162

114742

258

122063

18

122441

1886

114742

MS21043-3

Nut

Purchased

No

110

Each

426.0000

4

Location

Loc Qty

Loc Code

FG

80

103691

80

GA

137

123899

137

ST315

209

123899

209

123899

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Shop Packet Print

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FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

SmP

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/16/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	